

1. (Previously Amended): An ethylene polymer composite having improved melt strength comprising:
  - (a) 76 to 99.25 weight percent, based on the weight of the total composition, of an ethylene homopolymer or ethylene-C<sub>3-8</sub>  $\alpha$ -olefin copolymer base resin;
  - (b) 0.5 to 12 weight percent of an organically modified clay consisting of a smectite clay that has been ion-exchanged and intercalated with a dimethyl dihydrogenated tallow quaternary ammonium ion; and
  - (c) 0.25 to 12 weight percent of an ethylene polymer compatibilizing agent selected from the group consisting of ethylene-vinyl carboxylate copolymers and polymers of ethylene having from 0.1 to 8 weight percent ethylenically unsaturated carboxylic acid or derivative monomer copolymerized or grafted; the weight ratio of (b) to (c) ranging from 1:5 to 1:0.1.
2. (Cancelled)
3. (Previously Amended): The composite of Claim 1 wherein the smectite clay is montmorillonite.
4. (Previously Amended): The composite of Claim 3 wherein the montmorillonite clay is modified with dimethyl dihydrogenated tallow ammonium chloride and the modifier concentration is 90 to 130 meq/100g.
5. (Previously Amended): The composite of Claim 1 wherein the compatibilizing agent is a copolymer of ethylene and 3 to 35 weight percent vinyl acetate having a melt index from about 0.25 to 40 g/10 min.
6. (Original): The composite of Claim 1 wherein the compatibilizing agent is an ethylene polymer grafted with 0.2 to 4 weight percent maleic anhydride having a melt index from about 0.25 to 40 g/10 min.

7. (Original): The composite of Claim 1 wherein the weight ratio of organically modified clay to compatibilizing agent is from 1:1 to 1:0.25.
8. (Previously Amended): The composite of Claim 3 having a melt index of 0.01 to 100 g/10 min and complex viscosity ratio at 0.1 radians/sec greater than 1.10 and comprising 84 to 98.75 weight percent base resin, 0.25 to 8 weight percent montmorillonite clay modified with dimethyl dihydrogenated tallow ammonium chloride and having a modifier concentration of 90 to 130 meq/100 g, and 0.25 to 8 weight percent of a copolymer of ethylene and 3 to 35 weight percent vinyl acetate having a melt index from 0.25 to 40 g/10 min; the weight ratio of modified montmorillonite clay to ethylene-vinyl acetate copolymer being from 1:1 to 1:0.25.
9. (Previously Amended): The composite of Claim 3 having a melt index of 0.01 to 100 g/10 min and complex viscosity ratio at 0.1 radians/sec greater than 1.10 and comprising 84 to 98.75 weight percent base resin, 0.25 to 8 weight percent montmorillonite clay modified with dimethyl dihydrogenated tallow ammonium chloride and having a modifier concentration of 90 to 130 meq/100 g and 0.25 to 8 weight percent of an ethylene polymer grafted with 0.2 to 4 weight percent maleic anhydride having a melt index from 0.25 to 40 g/10 min; the weight ratio of modified montmorillonite clay to grafted ethylene polymer being from 1:1 to 1:0.25.
10. (Currently Amended): An ethylene copolymer composite having ~~improved melt strength comprising a melt index of 0.01 to 100 g/10 min and complex viscosity ratio greater than 1.10~~ consisting essentially of:
  - (a) 88 to 99.5 weight percent, based on the weight of the total composite, of an ethylene-vinyl C<sub>2-4</sub> carboxylate copolymer base resin and
  - (b) 0.5 to 12 weight percent of an organically modified clay consisting of a smectite clay that has been ion-exchanged and intercalated with a dimethyl dihydrogenated tallow quaternary ammonium ion.
11. (Previously Amended): The composite of Claim 10 wherein the base resin is an ethylene-vinyl acetate copolymer having a vinyl acetate content of 2 to 48 weight percent and the organically modified clay is a montmorillonite clay modified with dimethyl dihydrogenated tallow

ammonium chloride and the modifier concentration is 90 to 130 meq/100 g.

12. (Original): The composite of Claim 11 wherein the ethylene-vinyl acetate copolymer has a vinyl acetate content of 4 to 45 weight percent.
13. (Cancelled)
14. (Previously Amended): A concentrate useful for the preparation of ethylene polymer composites having improved melt strength comprising 20 to 70 weight percent, based on the total weight of the concentrate, of a carrier resin selected from the group consisting of ethylene homopolymer and copolymers of ethylene and a comonomer selected from the group consisting of C<sub>3-8</sub>  $\alpha$ -olefins, vinyl C<sub>2-4</sub> carboxylates and C<sub>1-4</sub> alkyl acrylates and C<sub>1-4</sub> alkyl methacrylates and 30 to 80 weight percent additives comprising an organically modified clay consisting of a smectite clay that has been ion-exchanged and intercalated with a dimethyl dihydrogenated tallow quaternary ammonium ion and an ethylene polymer compatibilizing agent selected from the group consisting of ethylene-vinyl carboxylate copolymers and polymers of ethylene having 0.1 to 8 weight percent ethylenically unsaturated carboxylic acid or derivative monomer copolymerized or grafted, the weight ratio of organically modified clay to compatibilizing agent ranging from 1:5 to 1:0.1.
15. (Original): The concentrate of Claim 14 wherein the organically modified clay is a montmorillonite clay modified with dimethyl dihydrogenated tallow ammonium chloride and the modifier concentration is 90 to 130 meq/100 g and the compatibilizing agent is a copolymer of ethylene and 3 to 35 weight percent vinyl acetate or an ethylene polymer grafted with 0.2 to 4 weight percent maleic anhydride.
16. (Original): The concentrate of Claim 15 containing 20 to 60 weight percent carrier resin, 40 to 80 percent of a combination of organically modified clay and compatibilizing agent present at a weight ratio of 1:1 to 1:0.25 and, optionally, up to 5 weight percent conventional compounding additives.

17. (Previously Amended): A concentrate useful for the preparation of ethylene-vinyl acetate composites having improved melt strength comprising 20 to 70 weight percent of an ethylene-vinyl acetate copolymer carrier resin and 30 to 80 weight percent organically modified clay consisting of a smectite clay that has been ion-exchanged and intercalated with a dimethyl dihydrogenated tallow quaternary ammonium ion.
18. (Original): The concentrate of Claim 17 wherein the carrier resin is a copolymer of ethylene and 3 to 35 weight percent vinyl acetate and the organically modified clay is a montmorillonite clay modified with dimethyl dihydrogenated tallow ammonium chloride and the modifier concentration is 90 to 130 meq/100g.
19. (Original): The concentrate of Claim 18 containing 20 to 60 weight percent carrier resin and 40 to 80 weight percent organically modified clay.
20. (Original): The concentrate of Claim 19 optionally containing up to 5 weight percent conventional compounding additives.